



Foldable power harrows  
HRB 503 D - HR 1030 R - HR 1040 / 1042 R  
HR 1030 RCS – HR 1040 RCS





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**HRB** **HR**

Foldable power harrows

## **CONTROLLED POWER!**

SOIL IS THE PRIMARY INPUT IN CROP DEVELOPMENT.

THE PURPOSE OF SEEDBED PREPARATION IS TO CREATE A FAVOURABLE ENVIRONMENT FOR ROOT AND PLANT DEVELOPMENT. KUHN FOLDABLE POWER HARROWS ARE AN EFFICIENT SOLUTION FOR ARABLE FARMS AIMING FOR HIGH PRODUCTIVITY.



### INVEST IN ROBUST MACHINES

KUHN power harrows are renowned for being robust, reliable, and long-lasting. Reinforced frame, heavy-duty Duplex gearboxes, carbide-coated tines, cleverly designed rotor-drive system, etc. So many great features that ensure a very long life and low maintenance costs.

### INCREASE YOUR OUTPUT

HR R and RCS ranges, with working widths from 4.00 to 8.00 m, are suited to high-power tractors. The reinforced central gearbox is equipped with an efficient oil cooler which protects it against overheating. Machines designed for high output with less downtime.

### HIGHER QUALITY AND WORKING COMFORT

KUHN foldable power harrows come with a wide choice of tines and rollers for optimum seedbed preparation. User comfort is priority: centralised manual or hydraulic settings, FAST-FIT tines, maintenance-free rotor, etc. These key features provide an optimum user experience.

# HRB DR: SOLO FOLDABLE POWER HARROW

## MEDIUM POWER

### HRB 503 DR

power harrows are light tools with a working width of 5.00 m. They are suited to medium-power tractors up to 180 hp. They have all the great features of KUHN power harrows renowned for being robust, durable, and low maintenance. The DUPLEX central gearbox makes it possible to adapt rotor speed to working conditions. With centrally articulated frame, these tools can be used in rigid or floating position to adapt to the terrain. The working depth and height of the levelling bar are easy to adjust with the multi-position pin system.



## THE RANGE OF FOLDING POWER HARROWS FOR SOLO USE AT A GLANCE...

		Maximum power (kW/hp)				
		130 / 180	260 / 350	340 / 460	350 / 480	365 / 500
Working width (m)	5.00	<b>HRB 503 DR</b>	<b>HR 5030 R</b>			
	6.00		<b>HR 6030 R</b>	<b>HR 6042 R</b>		
	7.00				<b>HR 7040 R</b>	
	8.00					<b>HR 8040 R</b>

**HR 1030 R | 1040/1042 R**

## **HR R: SOLO FOLDABLE POWER HARROW** HIGH POWER

### **HR 1030 R**

HR 5030 R and HR 6030 R power harrows provide working widths of 5.00 and 6.00 metres respectively. With a centre of gravity close to the tractor and high-power gearboxes, they are adapted to a wide range of tractors from 150 / 180 to 350 hp. Their lighter weight, centralised manual or hydraulic settings, and easy-to-access gearboxes and drive lines ensure a great user experience and perfect results!



### **HR 1040/1042 R**

Power harrows in the HR 1040 / 1042 R ranges, with working widths from 6.00 to 8.00 metres, are suited to high-power tractors up to 460 / 500 hp. (depending on the model). They are effective tools for arable farms looking for high productivity. They are designed for optimum user comfort. Controlling the hydraulic settings, monitoring the gearbox temperature and the torque limiter activation are all carried out from the tractor cab.



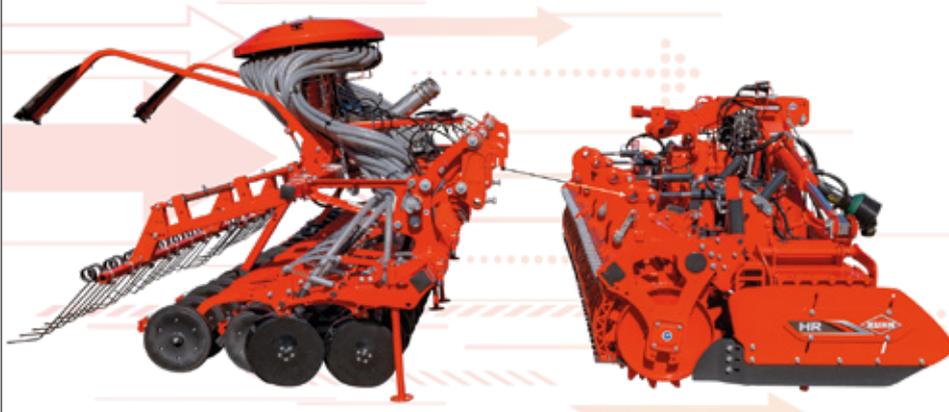
# HR RCS: FOLDABLE POWER HARROW COMBINATIONS

Power harrows in the HR RCS range are designed to work solo or in combination with a cereal or precision seeding bar. Five models with working widths from 4.00 to 6.00 m are available: HR 4030 RCS, HR 4530 RCS, HR 5030 RCS, HR 6030 RCS and HR 6040 RCS. They are adapted to tractors with maximum power ranging from 310 to 460 hp, depending on the model.

		Maximum power (kW/hp)			
		230 / 310	245 / 330	260 / 350	340 / 460
Working width (m)	4,00	<b>HR 4030 RCS</b>			
	4,50		<b>HR 4530 RCS</b>		
	5,00			<b>HR 5030 RCS</b>	
	6,00			<b>HR 6030 RCS</b>	<b>HR 6040 RCS</b>

## — A MODULAR CONCEPT —

Seeding bars in the BTFR 1010, 1020, 1030 and KOSMA CSM ranges, with working widths from 4.00 to 6.00 m, fit directly to the roller frame on KUHN HR RCS power harrows. There are many benefits to this: excellent ground following, centre of gravity close to the tractor, and reduced overhang. The hydraulic settings for the levelling bar, the power harrow working depth, and the seeding depth, are controlled directly from the cab with the front hopper's ISOBUS terminal, providing maximum user comfort!



### BTFR 1010

The efficiency of Suffolk coulters





### Cereal seeding bar

### Precision seeding bar

#### BTFR 1020

The versatility of single disc coulters

#### BTFR 1030

The precision of the SEEDFLEX 1000

#### KOSMA CSM

Lightweight and precision combined



**HR 1030 R | 1040/1042 R | 1030 RCS | 1040 RCS**

## HIGHER OUTPUT...

Seedbed preparation tools have to be capable of high output while running smoothly with no interruptions, for as long as is required. This is how KUHN's foldable range of power harrows operate.



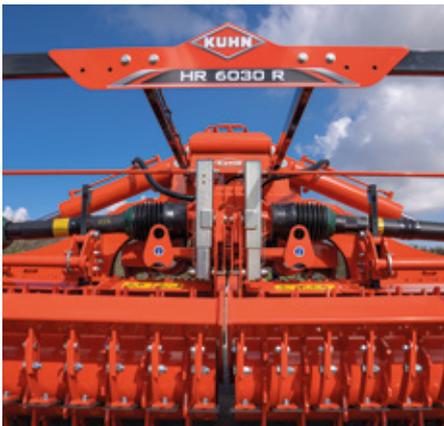
### **A perfect combination for high-power tractors**

Foldable power harrows in the HR R and RCS ranges, with working widths from 4.00 to 8.00 m, are efficient tools for arable farms looking for high productivity. They are designed for high-power tractors up to 310 to 500 hp, depending on the model.

### **Compatible with different hitch types**

These power harrows are compatible with cat. 3 and 4N hitching devices (and 4 for HR 1040 R and 1040 RCS). The central gearbox is offset to the rear to increase the length of the PTO shaft and reduce shaft angles. This design is a real advantage for tractors with large-diameter wheels.

# WHILE KEEPING CONTROL!



## Safe operations

The entire drive line is protected against overloads by one or two torque limiters (depending on the model).

## Integrated oil cooler

The central gearbox is equipped with an oil cooler to protect against overheating. It is also dust resistant which means the oil lasts longer and less oil changes are required. The oil cooler is activated automatically with the PTO, no operator action required, thanks to the integrated pump!

## KTS 20 monitoring unit

The KTS 20 monitoring unit is fitted in the tractor cab. It continuously monitors the temperature and speed of the machine's three gearboxes. If an anomaly is detected, the terminal informs the driver. This efficient system prevents machine downtime. The monitor comes as standard on HR 1040 / 1042 R and HR 1040 RCS machines and is optional for HR 1030 R models.

**HRB** 503 DR **HR** 1030 R | 1040/1042 R | 1030 RCS | 1040 RCS

## A PERFECTLY PREPARED SEEDBED



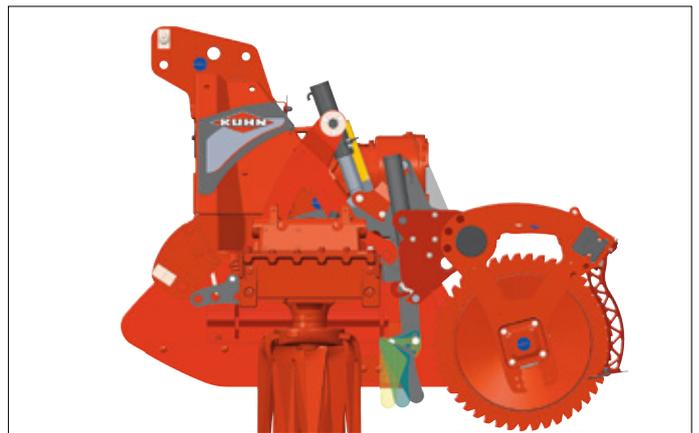
### Two half-harrows, high quality work

The two half-harrows are positioned very closely to each other to prevent formation of non-crumbed ridges. An optional central share can be placed in front of the gap between the two half-harrows for a perfect result across the whole working width.



### Excellent ground following

Composed of two half-harrows, these power harrows can work in rigid or floating position. In floating position, the half-harrows can raise, independently, between 0 and 2.5° to follow the contours of the ground.



### Optimum crumbling

The Duplex gearboxes have changeable gearwheels so the speed of the rotors can be adapted to working conditions and desired results. A wide range of rotation speeds enables adaptation to many different conditions.

### Perfect levelling

The angle of the levelling bar on HR 1040 R power harrows can be adjusted to adapt to working conditions and to manage fuel consumption more easily. There are three positions: close to the rotors for intensive work in very heavy soils, tilted to the rear for light seedbed preparation, and an intermediate position.

**HR 1030 R | 1040/1042 R | 1030 RCS | 1040 RCS**

## OPTIMUM USER COMFORT

Safe on the road, centralised manual or hydraulic settings, clever rotor-drive design, robust gearbox, etc. So many great features that ensure a smooth user experience on the road and in the field, reducing downtime and maintenance costs!



### Single-beam frame for easy access

Power harrows in HR 1030 R and HR 1042 R ranges are equipped with a single-beam frame that provides easy access to the gearboxes and transmissions. This makes machine maintenance easier and less time-consuming. In addition, the centre of gravity is close to the tractor so driving is smoother and less power is required to lift the machine.



### Safe on the road

A removable transport-assistance system with semi-automatic coupling device is available for HR 1040 R, HR 1030 RCS, and HR 6040 RCS power harrows. The frame features large-diameter, pivoting, twin wheels. It is easy to remove the frame thanks to the semi-automatic linkage system. During work, you can leave it at the edge of the field to make the machine lighter. During road travel, the hydraulic top link is set to floating position to ensure a smooth ride on any road.

# QUICK AND EASY SETTINGS

## USING THE MACHINE SOLO

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### Centralised manual or hydraulic settings

For optimum working quality, the machine has to be quick to adjust. Working-depth and levelling-bar adjustment on HR 1030 R power harrows can be either by centralised manual system or hydraulic, directly from the tractor cab. HR 1040/1042 R and HR RCS power harrows come with hydraulic settings as standard.



### KSL function selector (HR RCS)

KSL 11 (HR 6040 RCS) and KSL 12 (HR 1030 RCS) hydraulic selectors control:

- folding/unfolding the power harrow to switch between work and transport positions,
- the hydraulic settings for working depth and the levelling bar,
- the roller's upper link rod.

## USE IN COMBINATION WITH A SEEDING BAR (HR RCS + BTFR)

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### Hydraulic settings

The standard settings for the levelling bar, the power harrow's working depth, and the seeding depth are hydraulic on HR RCS + BTFR seeding combinations. This ensures a perfect result adapted to operating conditions.



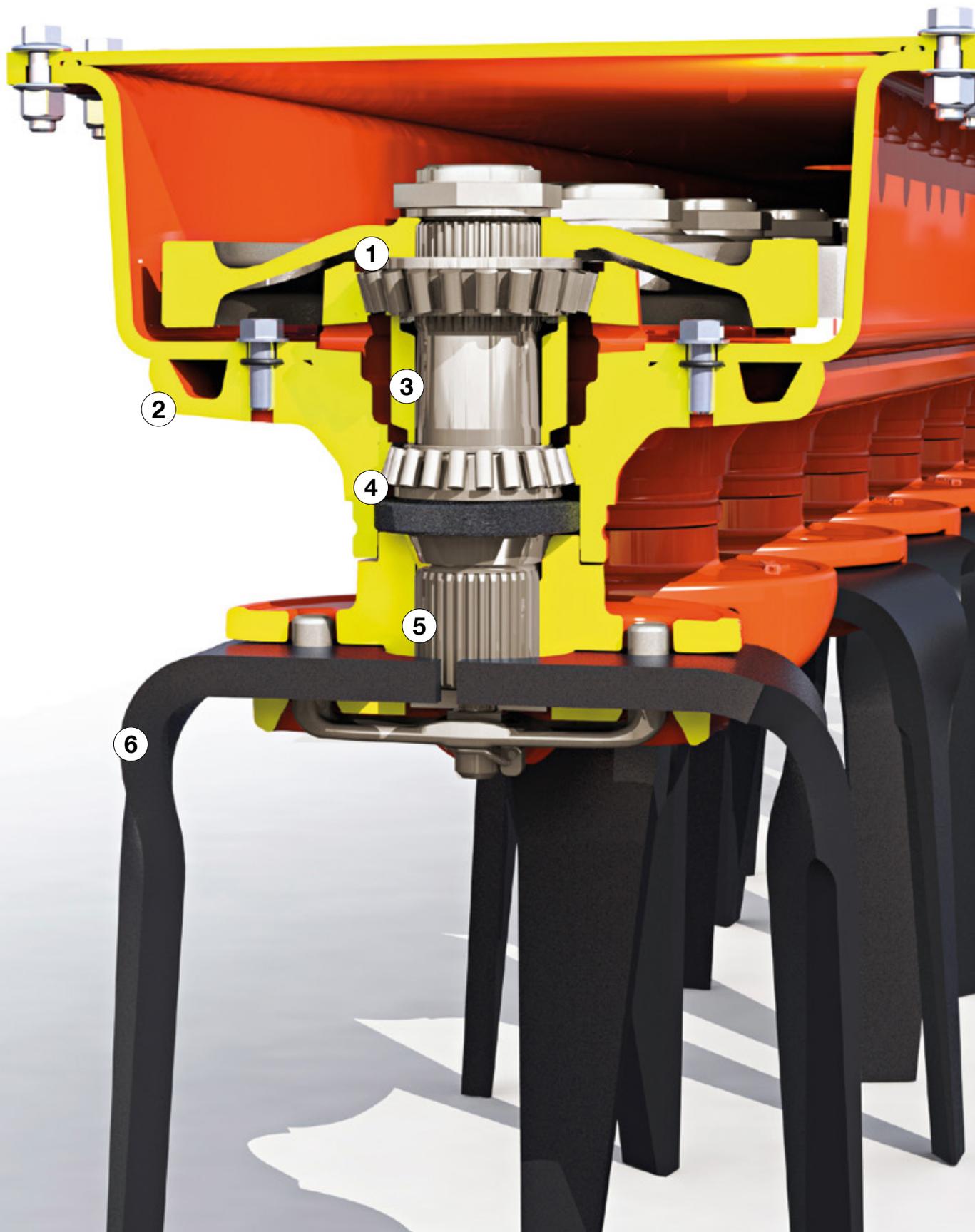
### ISOBUS terminal

For an optimal user experience, the seeding combination, consisting of an HR RCS power harrow and a BTFR seeding bar, is controlled with the front hopper's ISOBUS terminal in the cab.

- hydraulic adjustment of the levelling bar and the power harrow's working depth,
- hydraulic seeding-depth adjustment,
- flow control, tramlining, application rate modulation, metering start/stop for headland turns, etc.

## A ROBUST AND RELIABLE ROTOR

The manufacturing process of KUHN power harrows is exceptionally high quality. Just take a look inside the machine to appreciate. The clever rotor-drive concept and heavy-duty housings ensure maximum longevity and keep maintenance costs down.





**1 No overhang**

The convex shape of the forged and treated steel gearwheels eliminates any roller-bearing overhang. The large-depth splines and large-diameter gearwheels provide efficient torque transmission.

**2 Robust and maintenance-free beam**

The design of the gearbox in high tensile steel and the gearwheels and bearings being lubed-for-life, makes KUHN rotors highly resistant and maintenance-free. HR R and RCS machines feature joined bearings along the entire width of the beams which protect against impacts and wear. O-rings make the unit airtight.

**3 Maintenance-free bearings**

Large conical roller bearings are preloaded with a calibrated spacer. They are perfectly aligned in the housing which creates permanent contact and no play.

**4 Perfect bearing hold**

The rectangular cast-iron housings hold the bearings in place, protecting them against wear and deformation. A cassette seal provides a protective barrier against any type of pollution.

**5 No spline play**

The rotor shafts feature rolled splines obtained by cold pressing. The connection with the shaft is perfect: the conical centering of the tine holder prevents any play between the tine holder and the shaft.

**6 FAST-FIT tines**

The bevelled and twisted shape of the tines crumbles the soil beautifully. Replacing them takes no time at all with the FAST-FIT system.

**HRB** 503 DR **HR** 1030 R | 1040/1042 R | 1030 RCS | 1040 RCS

## DURAKUHN AND DURAKARB FAST-FIT TINES: MORE THAN JUST A NAME!



### Standard FAST-FIT tines

The bevelled and twisted shape of the tines crumbles the soil beautifully. The FAST-FIT system reduces the time necessary to change the tines. It takes just a few minutes to replace all of the tines on a power harrow.



### DURAKUHN tines: service life 3 times longer\*!

KUHN foldable power harrows in the HR R/RCS ranges are equipped with DURAKUHN tungsten carbide coated tines as standard (optional for the HRB 503 D). This technology, obtained from carbide powder, increases the surface strength of the part, making it more resistant to impacts and wear for a longer service life.

*\*Compared to STANDARD tines.*

With a wealth of know-how and expertise, KUHN certifies the best parts for your KUHN machines. KUHN is a true specialist in the manufacture of agricultural equipment and develops all of its tungsten carbide parts in its own factories in France.



## **DURAKARB technology**

### **The expert says:**

*« During the design phase of this part, we focused on being able to offer our customers a tine for the most extreme and abrasive conditions in France and Europe. We tested the tine on hundreds of hectares of land sometimes with blocks of stone weighing over 10 kg, without the slightest problem. Working quality is central in our research and development. We don't want to make any compromises. »*

### **Michel REINHARDT**

Design Office Manager for power harrows



### **DURAKARB tines: service life 6 times longer\*!**

KUHN foldable power harrows in the HR R/RCS ranges can be equipped with DURAKARB tines featuring tungsten carbide inserts over 136mm. Their V-shaped profile ensures a large contact area between the inserts and the tine. Risk of breakage is considerably reduced. Embedded in the machined part of the tine, the inserts do not provide any extra thickness of material that could require additional power.

*\*Compared to STANDARD tines.*

### **What is carbide?**

Tungsten carbide is a compound obtained from heating and compressing a mix of tungsten powder and carbon powder. It is one of the hardest materials, but also one of the most fragile. When mixed with cobalt it produces a very hard and wear-resistant material. That's why it is often compared to diamond. It ensures exceptional results and longevity!

## A WIDE CHOICE OF ROLLERS FOR EFFICIENT TAMPING

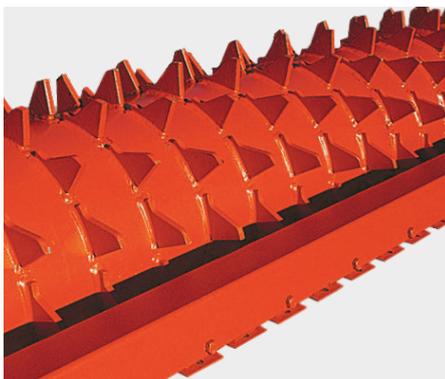
For light, heavy, dry, or wet soils, KUHN has the solution!



Compatible with  
**HRB 503 DR, HR 1030 R,  
HR 1040/1042 R**

### MAXICRUMBLER

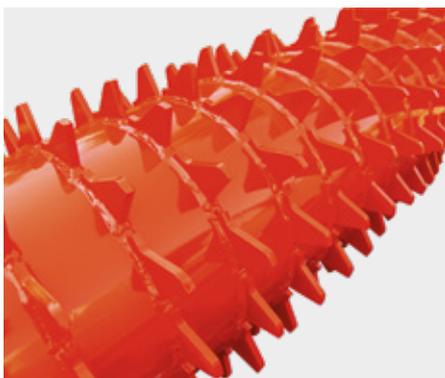
This is a light and cost-effective roller used to prepare the plot in spring and summer. The 520 mm diameter reduces soil build-up and requires low traction power. It is also highly resistant in stony conditions.



Compatible with  
**HRB 503 DR, HR 1030 R,  
HR 1040/1042 R**

### MAXIPACKER

This all-rounder large-diameter roller (535 mm) reduces rolling resistance. Standard hard-coated scrapers increase service life, reduce maintenance, and improve roller cleaning in sticky soil.



Compatible with  
**HR 1030 R, HR 1040/1042 R,  
HR 1030 RCS, HR 1040 RCS**

### MEGAPACKER

This very large-diameter roller (590 mm) has excellent carrying capacity, especially when used in combination with an HR RCS power harrow. It is easy to pull in light soils and ensures great soil consolidation. It is particularly recommended in chalky, chalky-clay and silt-clay soils.



Compatible with  
**HRB 503 DR, HR 1030 R,  
HR 1040/1042 R, HR 1030 RCS,  
HR 1040 RCS**

### STEELLINER

This furrow roller tamps each seeding line with precision. With a diameter of 550 mm, it has very good rolling and carrying capacities. It works well in difficult and wet conditions and has an excellent crumbling capacity on dry, hard ground.



Compatible with  
**HR 6030 RCS, HR 6040 RCS**

#### **PACKLINER**

This large-diameter (592 mm) furrow roller tamps each seeding line with precision. It has a prismatic profile that is self-cleaning and creates a uniform furrow. It excels in light soil and is also adapted to soils with a high clay content.

**HRB****503 DR****HR****1030 R | 1040/1042 R | 1030 RCS | 1040 RCS**

## TAKE ADVANTAGE OF THE EXTRA EQUIPMENT



Compatible with

**HRB 503 DR, HR 1030 R,  
HR 1040/1042 R, HR 1030 RCS,  
HR 1040 RCS**

### Track eradicators

Track eradicators are designed to loosen the ground compacted by tractor wheels. They are adjustable in height. You can choose between a traction bolt or spring safety system according to your operating conditions and how stony your plots are.



Compatible with

**HR 1030 R, HR 1040/1042 R,  
HR 1030 RCS, HR 1040 RCS**

### Bar or V-shaped stone guards

KUHN foldable power harrows can be fitted with V-shaped stone guards (HR 1040 R, HR 6040 RCS and HR 6042 R) or a stone-guard bar (HR 1030 R and HR 1030 RCS). This equipment prevents stones from getting jammed between the tine holder and the beam. It also stops clods from passing over the rotors.



Compatible with

**HRB 503 DR, HR 1030 R,  
HR 1040/1042 R, HR 1030 RCS,  
HR 1040 RCS**

### Front, central share

The front, central share is fitted in a forward position between the two half-harrows. It guides the soil to the rotors for a perfect result across the entire working width. This tool is particularly useful in cloddy conditions.

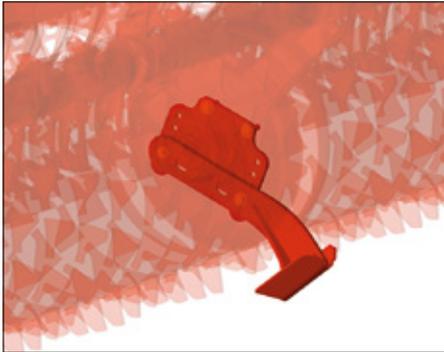
## TESTIMONIALS...



### JAUME PONT | HR 8040 R

FAMILY FARM SAN JOSE, TAMARITE DE LITERA, HUESCA, Spain

« We are very happy with the performance and output quality of this new power harrow. We have been working with this machine for one and a half seasons and we have had absolutely no breakdowns. Only the usual costs for wearing parts and maintenance for a machine that prepares around 1,000 to 1,500 hectares per year. Another practical machine feature is its working-depth adjustment. Adjustments are very easy and can be carried out hydraulically. »



Compatible with

**HR 1030 R, HR 1042 R,  
HR 1030 RCS, HR 1040 RCS**

#### **Rear, central share**

The rear, central share is positioned between the two rollers on foldable models. It sends the soil under both rollers equally for uniform tamping across the whole working width. This share is optional on HR 1030 R and 6042 R models and standard on HR 1030 / 1040 RCS ranges.



Compatible with

**HR 1040 R, HR 1030 RCS,  
HR 1040 RCS**

#### **Transport frame**

A removable transport-assistance system with semi-automatic coupling device is available for HR 1040 R, HR 1030 RCS, and HR 6040 RCS power harrows. The frame features large-diameter, pivoting, twin wheels. It is easy to remove the frame thanks to the semi-automatic coupling system. During work, you can leave it at the edge of the field to make the machine lighter.



Compatible with

**HR 1030 RCS, HR 1040 RCS**

#### **Side markers**

Power harrows in the HR RCS range can be equipped with side markers that trace a line in the soil to facilitate subsequent passes. Side markers are particularly useful when the harrow is coupled to a seeding bar.



#### **CRISTIAN VERUCCHI | HR 8040 R**

ANZOLA DELL'EMILIA BOLOGNE, Italy

« The HR 8040 R harrow is a very high-performance, reliable and robust machine with unique features: The KTS 20 control box helps us to control the temperature and speed of the harrow's three gearboxes, so damage is avoided when taking the machine out consecutively for intensive jobs. All adjustments are hydraulic so it's quick to start the power harrow up and adapt it to different working conditions. »

## Technical specifications

	Solo use				
	HRB 503 DR	HR 5030 R	HR 6030 R	HR 6042 R	HR 7040 R
Working width (m)	4.95	5.00	6.00	6.00	7.00
Transport width (m)	2.67	3.00			
Transport height (m)	-	-			3.75
Max. tractor power (kW/hp)	130 / 180	260 / 350		340 / 460	350 / 480
Min. tractor power (kW/hp)	95 / 130	110 / 150	130 / 180	145 / 200	160 / 220
Gearbox	DUPLEX central gearbox Rear PTO output shaft	Reinforced central gearbox with oil cooler DUPLEX side gearboxes			
Safety system	Cut-out clutch	Cut-out clutch		Cut-out clutch on each	
PTO speed (min <sup>-1</sup> )	1 000	1 000			
Rotor speed (min <sup>-1</sup> ) 290 /	234 - 306 (after inversion / gearwheels)	336 - 291 (after inversion / gearwheels 29-27)		349 / 274 (after inversion /	
Number of rotors	16	16	20		24
Tines	◆ FAST-FIT tine attachment ◆ STANDARD tines ◇ DURAKUHN tines	◆ FAST-FIT tine attachment ◆ DURAKUHN tines ◇ DURAKARB tines			
Working depth adjustment	Manual	◆ Centralised manual ◇ Hydraulic		Hydraulic	
Levelling bar adjustment	Manual	◆ Centralised manual ◇ Hydraulic		Hydraulic	
Side deflectors	Adjustable (with spring safety)	Adjustable (with spring safety)			(with spring
Hitch	Clevis hitch - Cat. 2 / 3N / 3	Clevis hitch - Cat. 3 / 4N			Clevis
Work position	Rigid or floating	Rigid or floating (0/+2.5°)			
Transport lock	-	Hydraulic			
Monitoring terminal	-	◇ KTS 20 : monitoring the gearbox temperature and torque limiter activation		◆ KTS 20 : monitoring the gearbox temperature	
Roller compatibility	PACKER PK2 roller (Ø 515 mm), MAXICRUMBLER roller (Ø 520 mm), MAXIPACKER roller (Ø 535 mm), STELLINER roller (Ø 550 mm)	MAXICRUMBLER roller (Ø 520 mm), MAXIPACKER roller (Ø 535 mm), MEGAPACKER roller (Ø 590 mm), STELLINER roller (Ø 550 mm)			
Weight approx. (kg)	With MAXIPACKER roller (Ø 535 mm): 2605	With MAXIPACKER roller (Ø 535 mm): 3160	With MAXIPACKER roller (Ø 535 mm): 3545	With MEGAPACKER roller (Ø 590 mm): 4030	With MEGAPACKER roller (Ø 590 mm): 5030

◆ Standard ◇ Optional - Not available



## KUHN PARTS



**Designed and manufactured to rival time.** KUHN foundries and forge as well as a high-level manufacturing process allow the production of spare parts to defy time. You can truly rely on our know-how and our genuine parts. Farmers benefit from our client support and logistics services via any KUHN PARTS warehouse, which provide quick and reliable repair solutions in cooperation with your nearest authorized KUHN dealer.

		Solo use or in combination with a seeding bar				
	HR 8040 R	HR 4030 RCS	HR 4530 RCS	HR 5030 RCS	HR 6030 RCS	HR 6040 RCS
	8.00	4.00	4.50	5.00	6.00	6.00
		3.00				
	4.25	-				3.60
	365 / 500	230 / 310	245 / 330	260 / 350		340 / 460
	175 / 240	120 / 160	130 / 180	145 / 200	175 / 240	205 / 280
		DUPLEX reinforced central gearbox with oil cooler			Reinforced central gearbox with oil cooler DUPLEX side gearboxes	
half-harrow		Cut-out clutch				Cut-out clutch on each half-harrow
		1 000				
gearwheels 35-31)		314 - 228 (after inversion / gearwheels 27-23)			336 / 291 (after inversion / gearwheels 29-27)	349 / 274 (after inversion / gearwheels 35-31)
	28	13	15	17	20	
		<ul style="list-style-type: none"> <li>◆ FAST-FIT tine attachment</li> <li>◆ DURAKUHN tines</li> <li>◇ DURAKARB tines</li> </ul>				
		Hydraulic				
		Hydraulic				
Adjustable safety and double arms)		Adjustable (with spring safety and double arms)				
hitch - Cat. 3 / 4N / 4		Clevis hitch - Cat. 3 / 4N				Clevis hitch - Cat. 3 / 4N / 4
		Rigid or floating (0/+2.5°)				
		Hydraulic				
perature and torque limiter		-			◇ KTS 20 : monitoring the gearbox temperature and torque limiter activation	◆ KTS 20 : monitoring the gearbox temperature and torque limiter activation
		STEELLINER roller (Ø 550 mm), MEGAPACKER roller (Ø 590 mm)			STEELLINER roller (Ø 550 mm), MEGAPACKER roller (Ø 590 mm), PACKLINER roller (Ø 592 mm)	
oller 0	With MEGAPACKER roller (Ø 590 mm): 5464	With MEGAPACKER roller (Ø 590 mm): 2995	With MEGAPACKER roller (Ø 590 mm): 3190	With MEGAPACKER roller (Ø 590 mm): 3390	With MEGAPACKER roller (Ø 590 mm): 4335	With MEGAPACKER roller (Ø 590 mm): 4730

## KUHN SERVICES\*

**KUHN sos order** - Express spare parts service, 24/7\*\*

**KUHN protect+** - The choice of professionals!

**KUHN i tech** - For ever quicker repairs!

**KUHN finance** - Invest rationally!



\* Not all services are available in all countries. \*\* except January 1, May 1 and December 25

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